Electromagnetic Interference (EMI) Considerations in Underground Coal Mines



Jim Zhou (Ph.D)

Senior Electrical Engineer

Pittsburgh Mining Research Division National Institute for Occupational Safety and Health



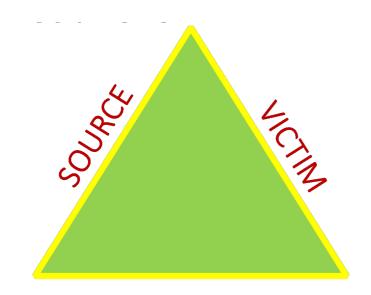


Electromagnetic Interference (EMI) is everywhere: For instance, during takeoff and landing of a flight, cell phones must be powered off or set to airplane mode as EMI can pose potential safety hazards With more electrical and electronic systems being introduced into mines, EMI is becoming a rising issue in the mining industry



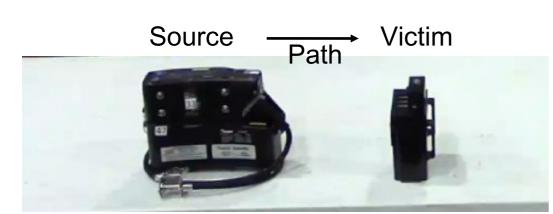
The functionality of the Proximity Detection System (PDS) is impaired when placed in close proximity to a Personal Dust Monitor (PDM) due to the EMI generated by the PDM, which disrupts the magnetic fields sensed by the PDS

EMI considerations in underground mines



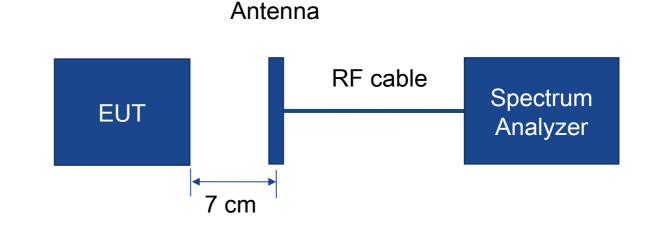
EMI Research

- Characterize source emission
- Evaluate victim susceptibility
- Investigate mitigation strategies

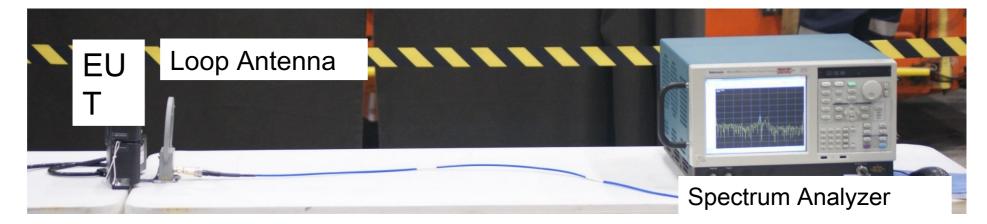


Characterizing radio emissions from an electronic device (magnetic field): --- Experimental setup (MIL-STD-461G RE101)

- Major equipment involved:
 - EUT (Equipment Under Test)
 - Antenna (calibrated)
 - Spectrum analyzer
- Distance (7 cm)
- Frequency (~ kHz)

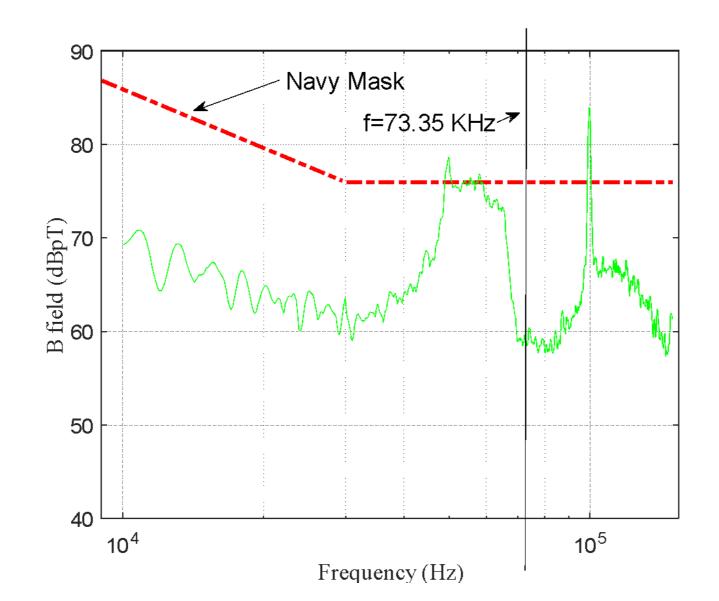


Loop

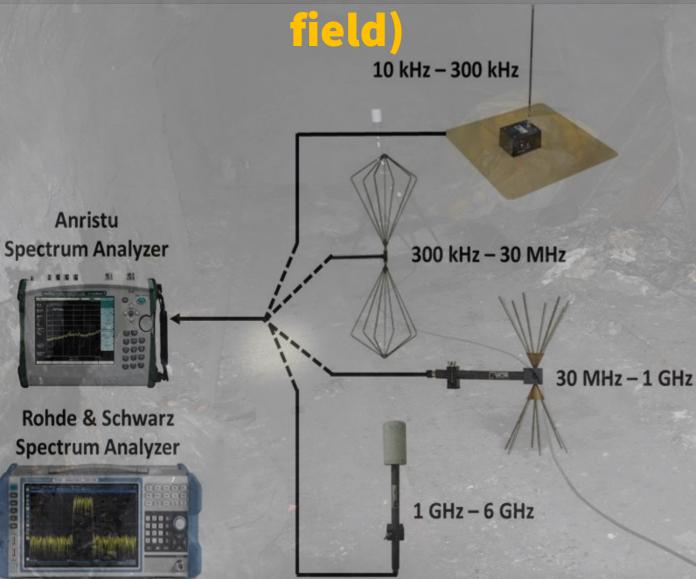




Characterizing EMI source emission based on military standard RE-101: Result

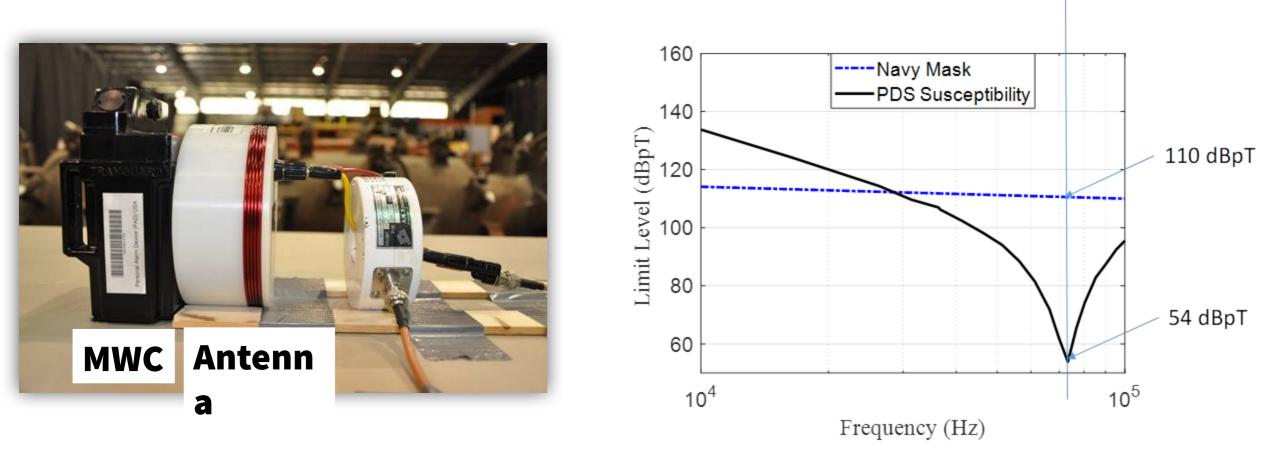


Characterizing EM environments in underground mines (electric





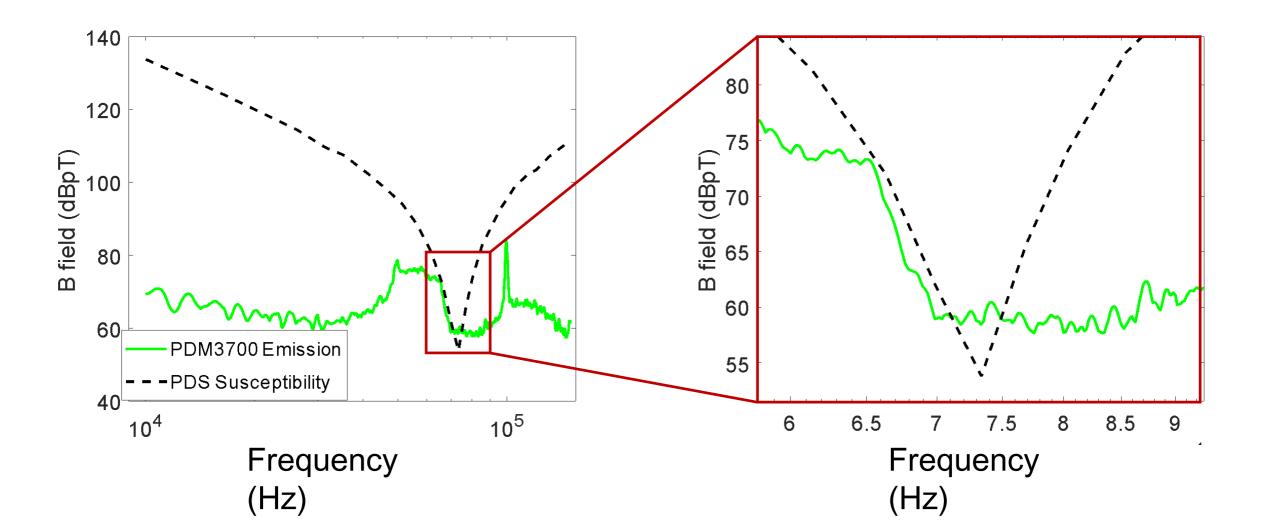
Characterizing EMI victim susceptibility based on military standard RS-101



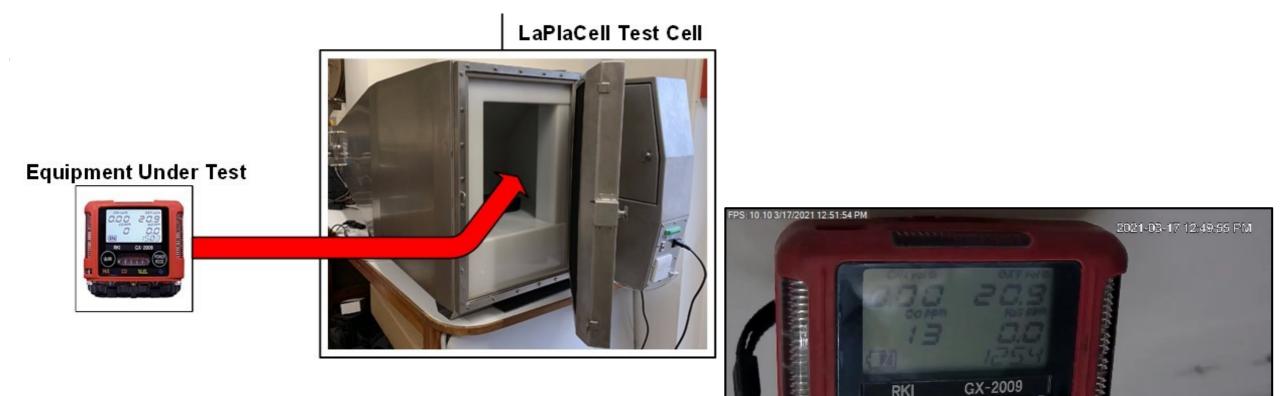
Experimental setup

Measurement Result

EMI issues will occur when the emission of one device is greater than the susceptibility of the other device



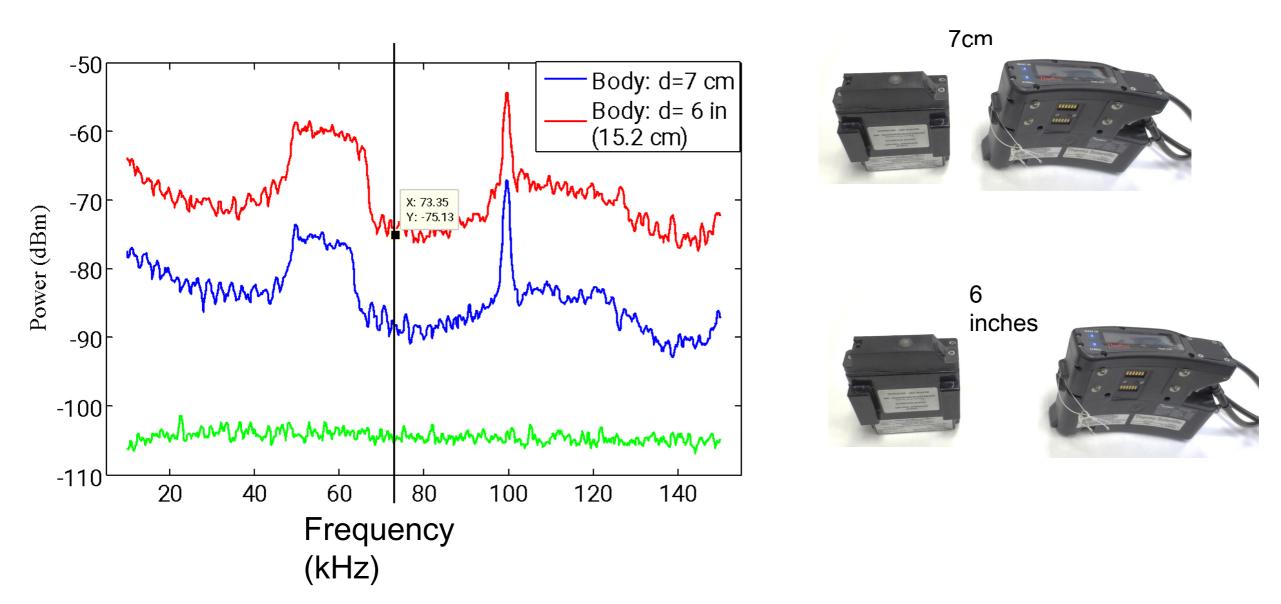
Characterizing EMI victim susceptibility at high frequencies using a LaPlaCell



IP PTZ Camera

- Place EUT in a LaPlaCell
- Apply controlled uniform electric filed in the LaPlaCell
- Gradually increase the electric field until the EUT fails

EMI mitigation strategies: Increase separation distance



Identified and characterized electronic devices for potential underground interference sources

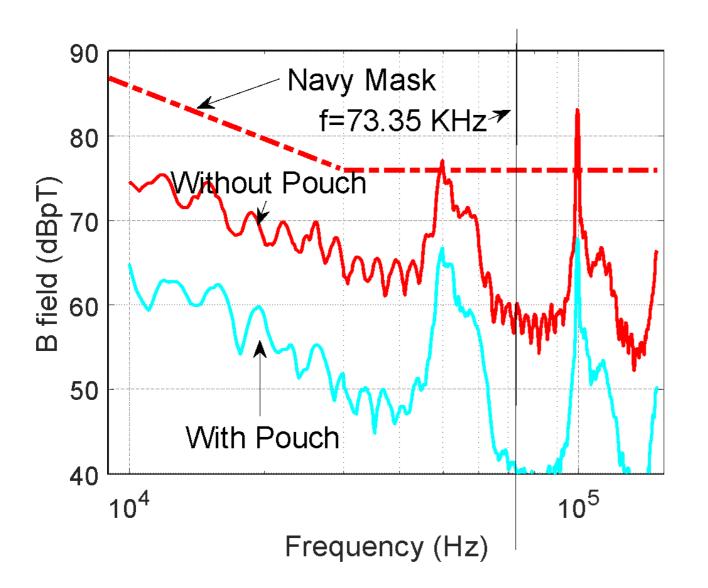
Device	Distance from MWC when EMI would influence PDS
PDM 3700	less than 6 inches
IS multi-gas analyzer MX4	less than 2 inches
IS multi-gas analyzer MX6	less than 2 inches
Kenwood radio	only in higher frequency
Bosch GLM 80 laser distance finder	2 inches and less
Hilti PD 40 laser distance finder	less than 6 inches
Zefon Escort Elf pump	2 inches and less







EMI mitigation strategies: Shielding







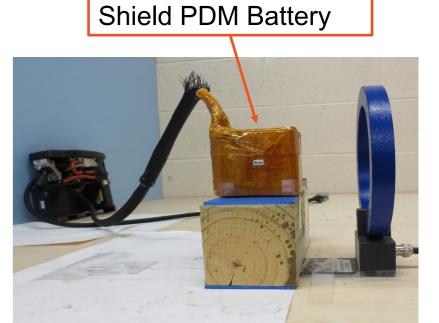
With Copper Pouch (Shielding) EMI mitigation strategies: Shielding internal components

Three internal components are identified as the components emit the highest EM energy:

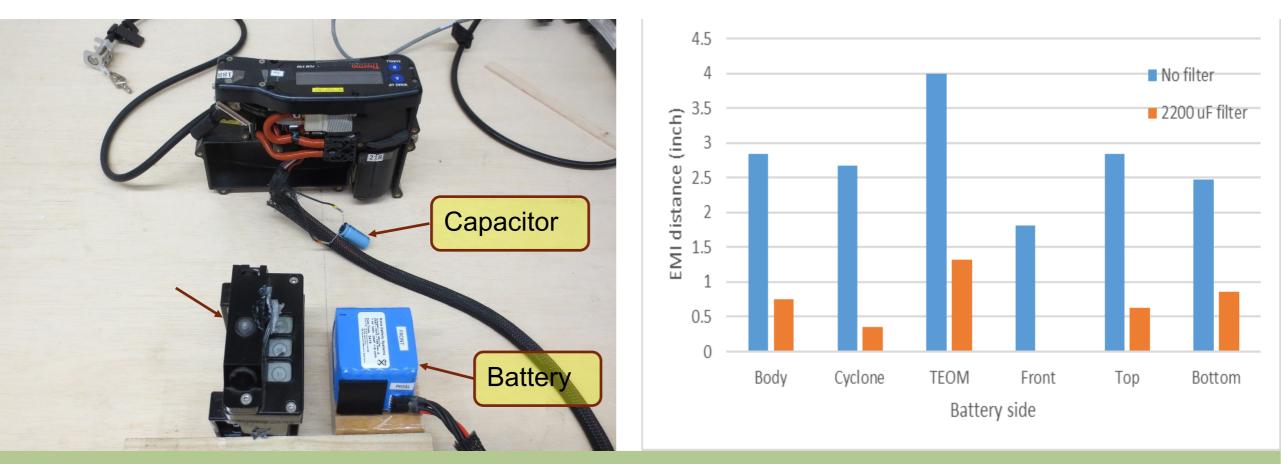
- Battery
- Pump motor
- Mass transducer







EMI mitigation strategies: Adding an EMI filter



By adding a capacitor to the battery, PDM can be placed much closer to a PAD without causing EMI to the PAD

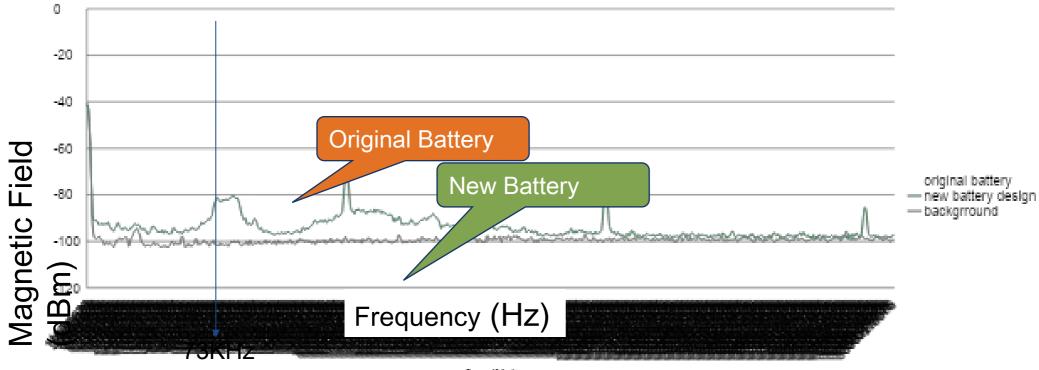
EMI mitigation strategies: Field-cancelation method



Major EM emission source

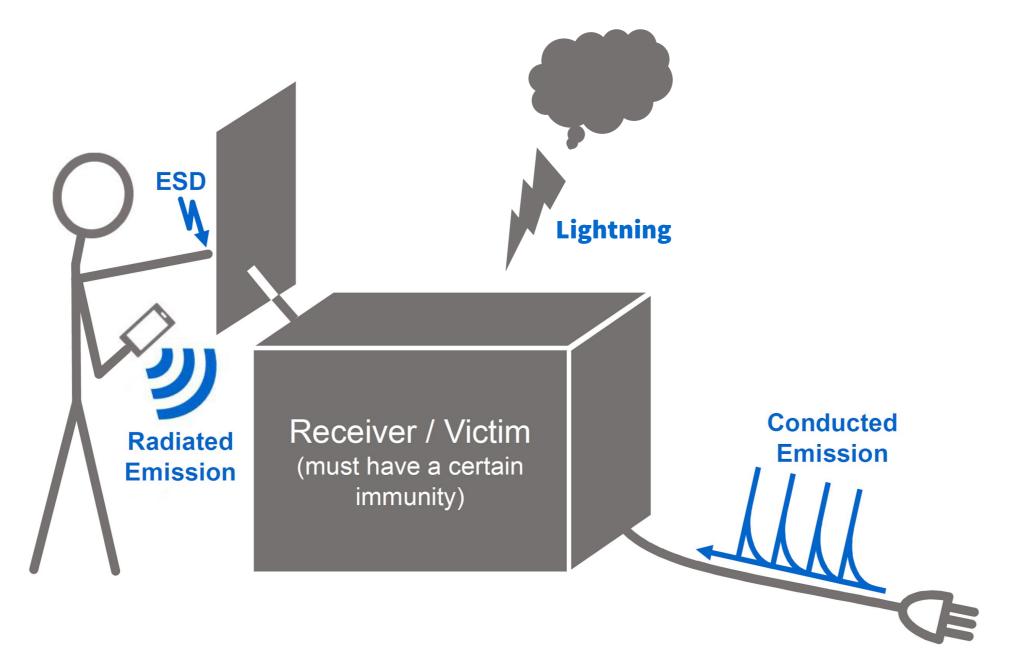
Original Battery Pack

New Battery Pack



freq(Hz)

The scope of EMI covers a variety of areas closely related to mining

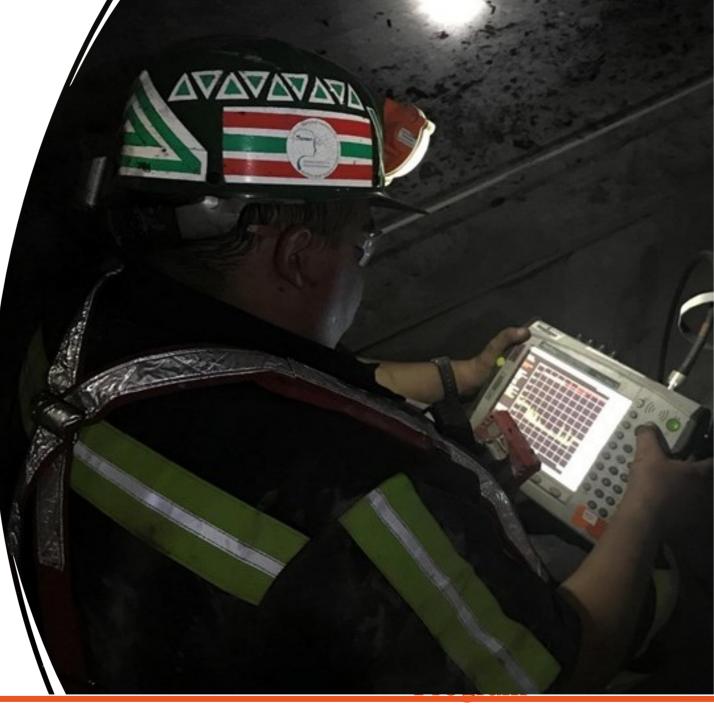


Summary

- EMI issues could cause serious safety concerns in the mining industry
- EMI source emission and victim susceptibility can be characterized in a laboratory environment based on existing EMI standards
- Different EMI mitigation strategies can be applied to overcome EMI issues:
 - Increasing separation distance
 - Shielding
 - EMI filter
 - Field-cancellation method

Questions?

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Different standards have been developed to deal with EMI on the surface, but no EMC standard in the underground

- CISPR founded as a special committee of the IEC, dealing with interference (1933)
- FCC is established (1934)
- Modern EMC standards are often developed based on specific environments/applications
 - Military environments: MIL-STD-461 G
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 - Power industries
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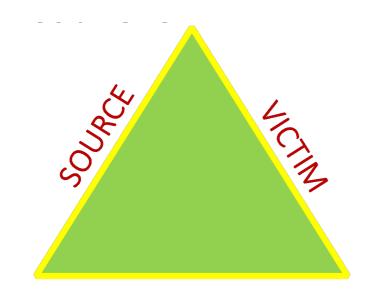


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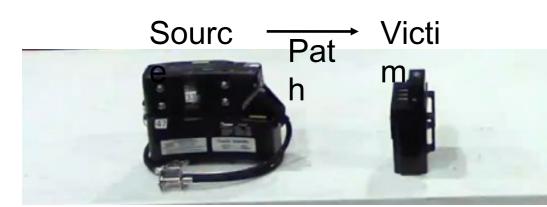
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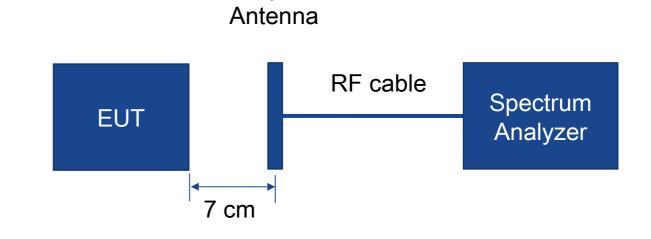
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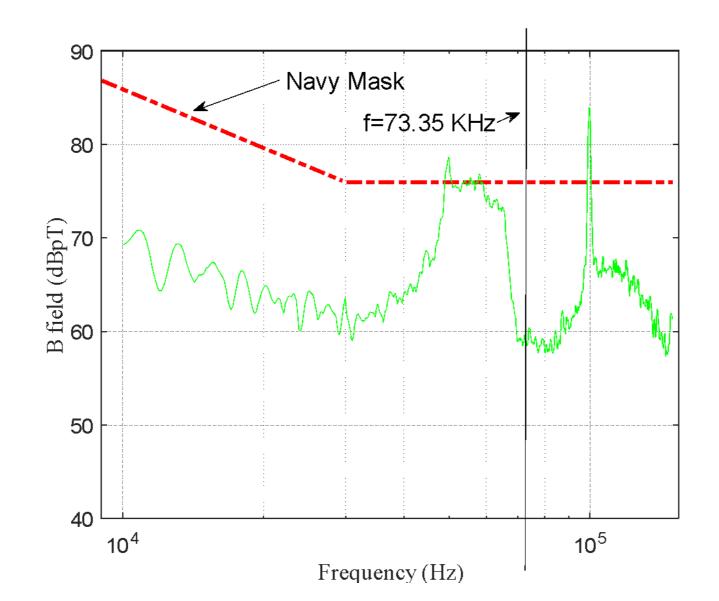
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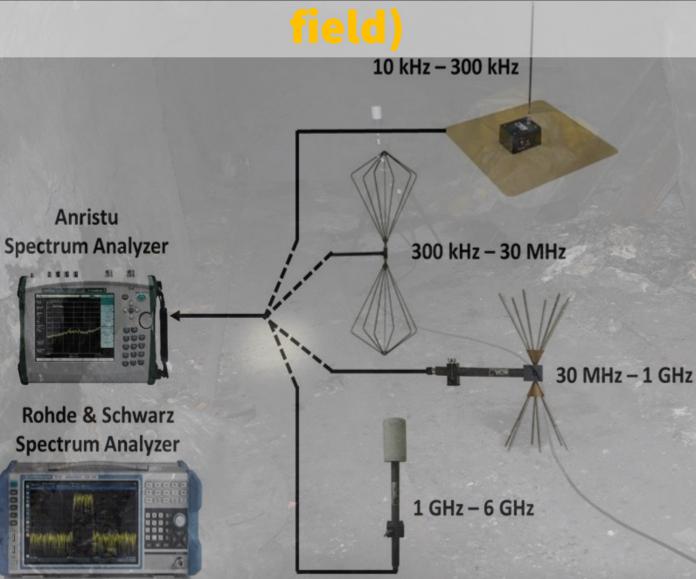
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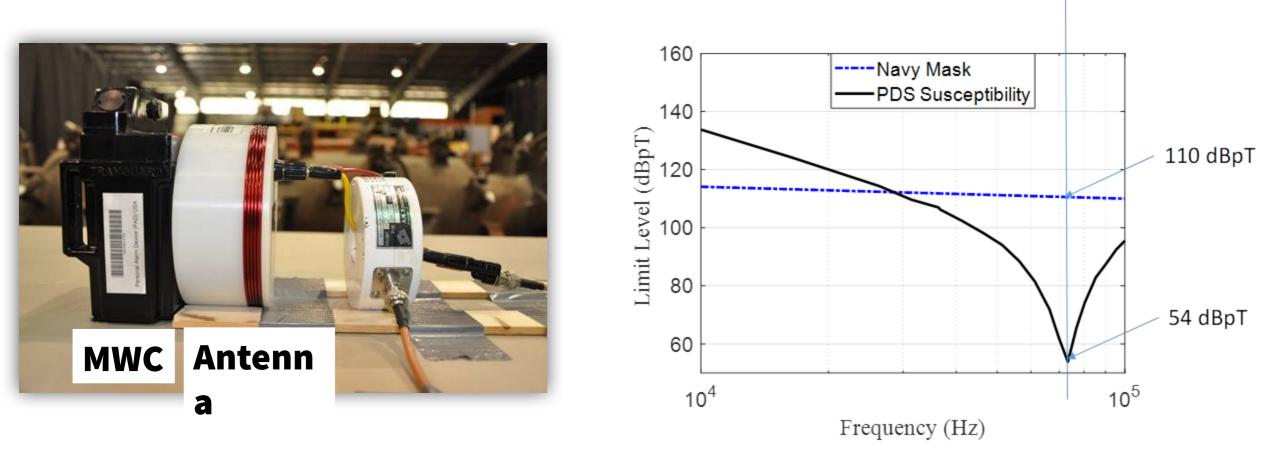


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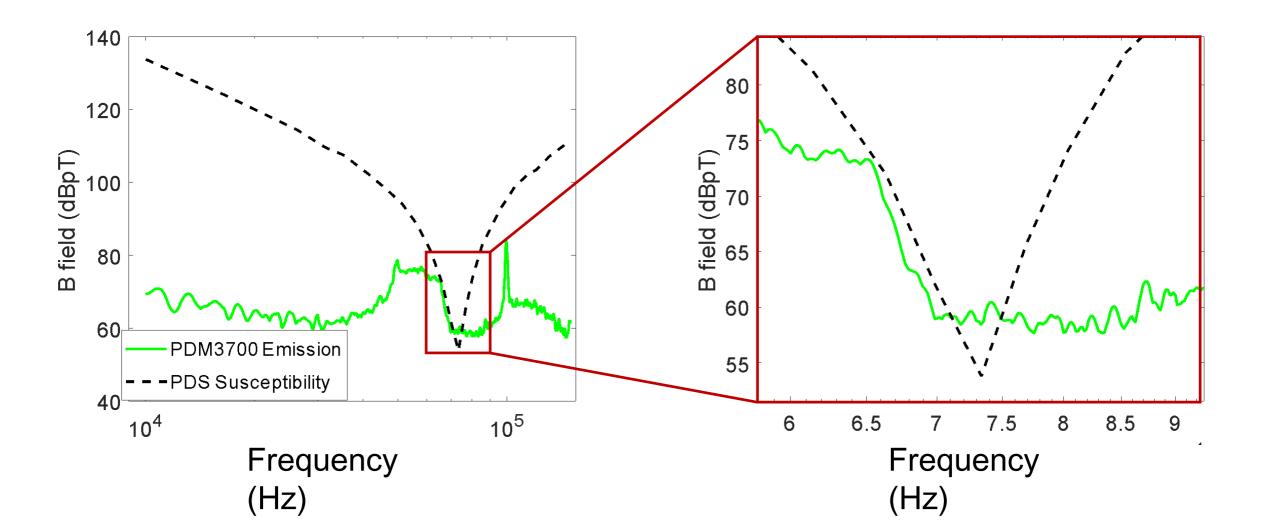
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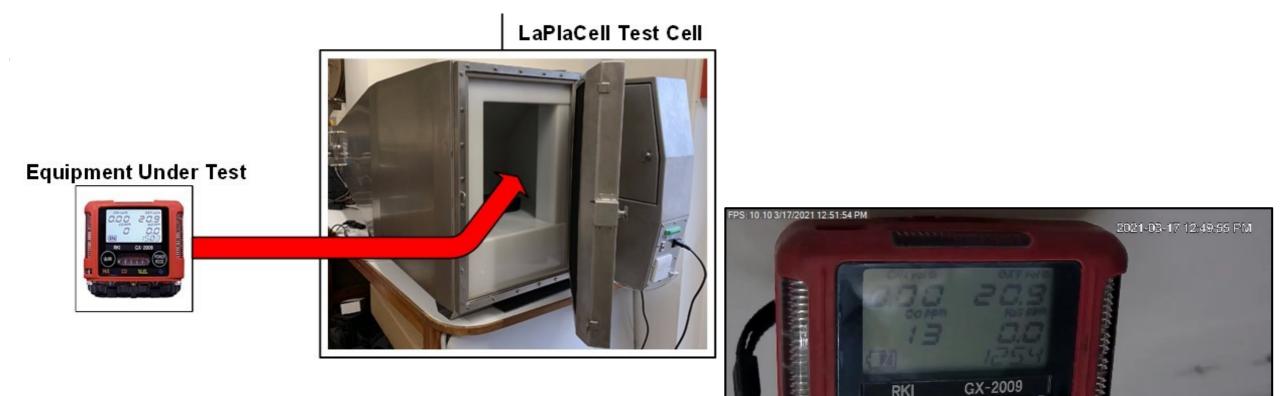
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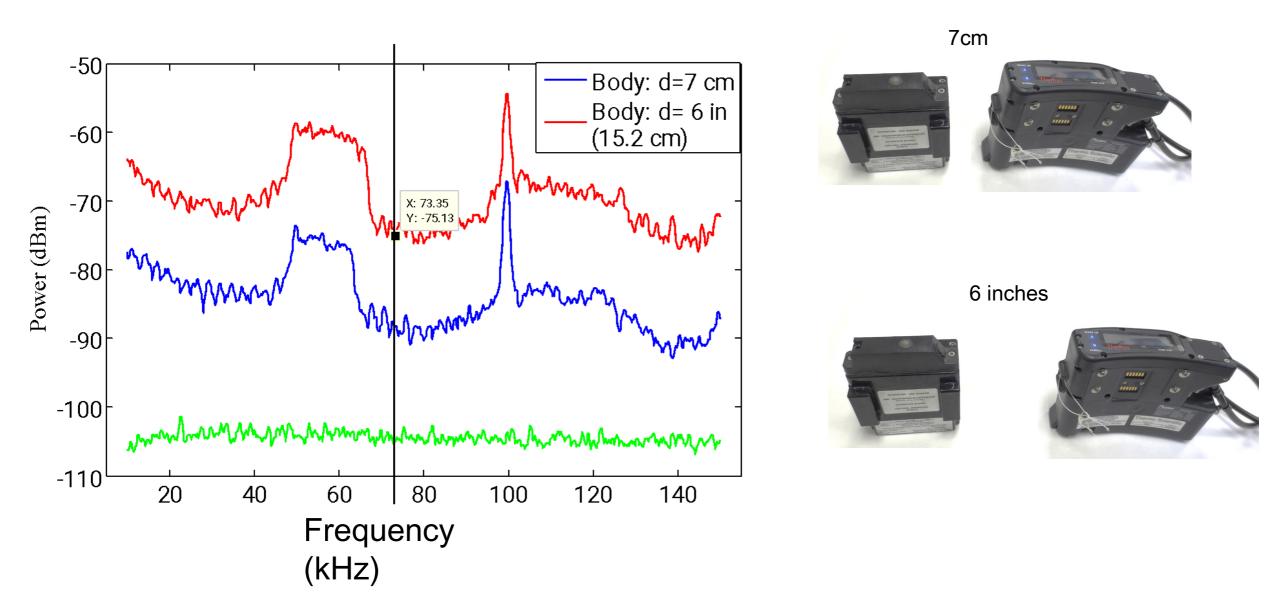
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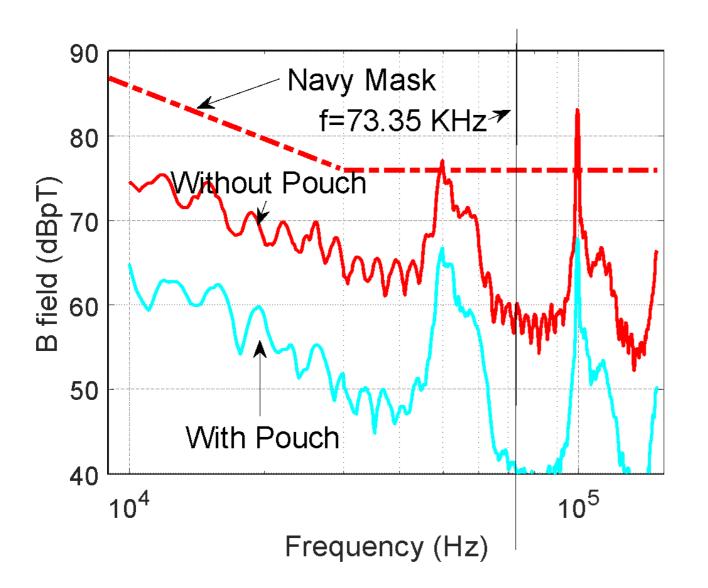
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EMI mitigation strategies: Shielding



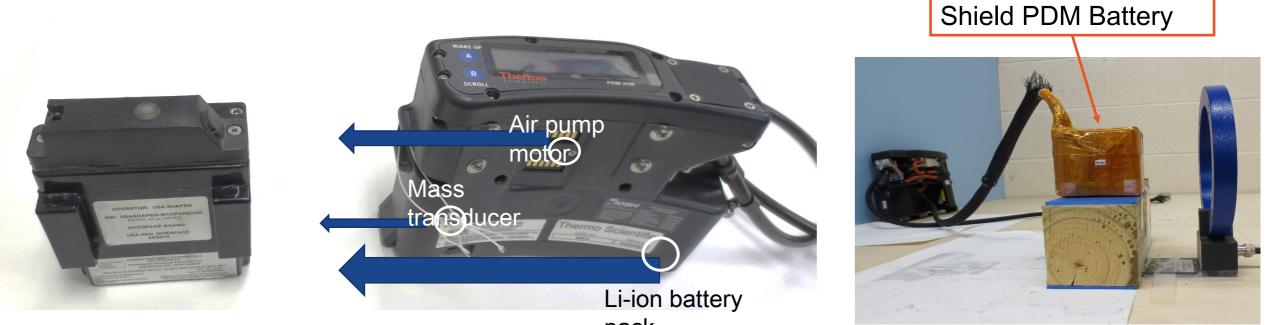




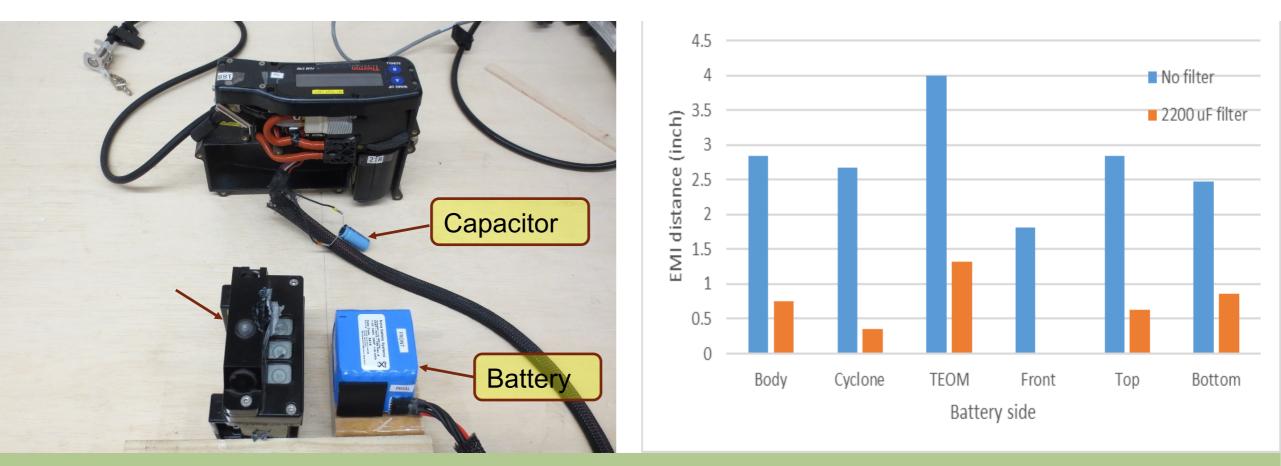
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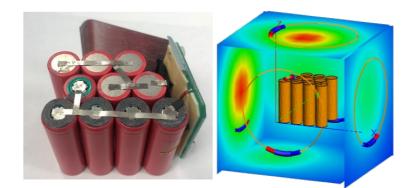
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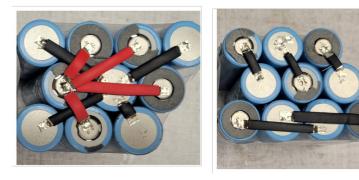


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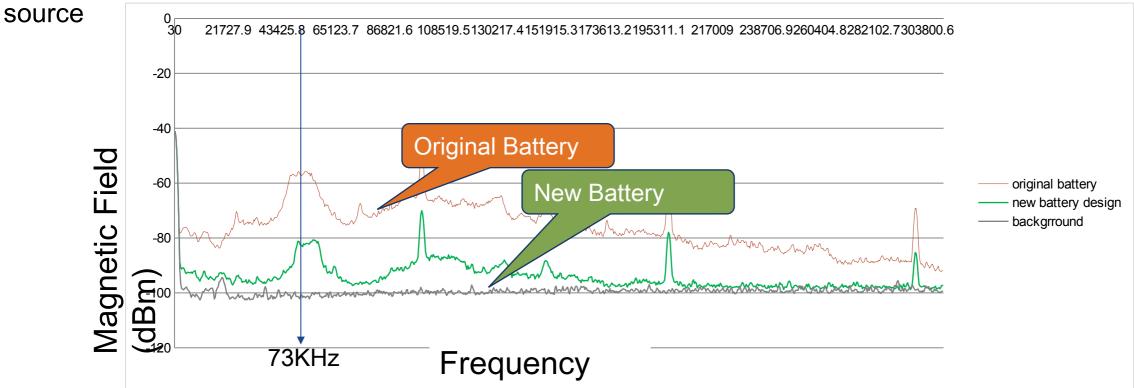




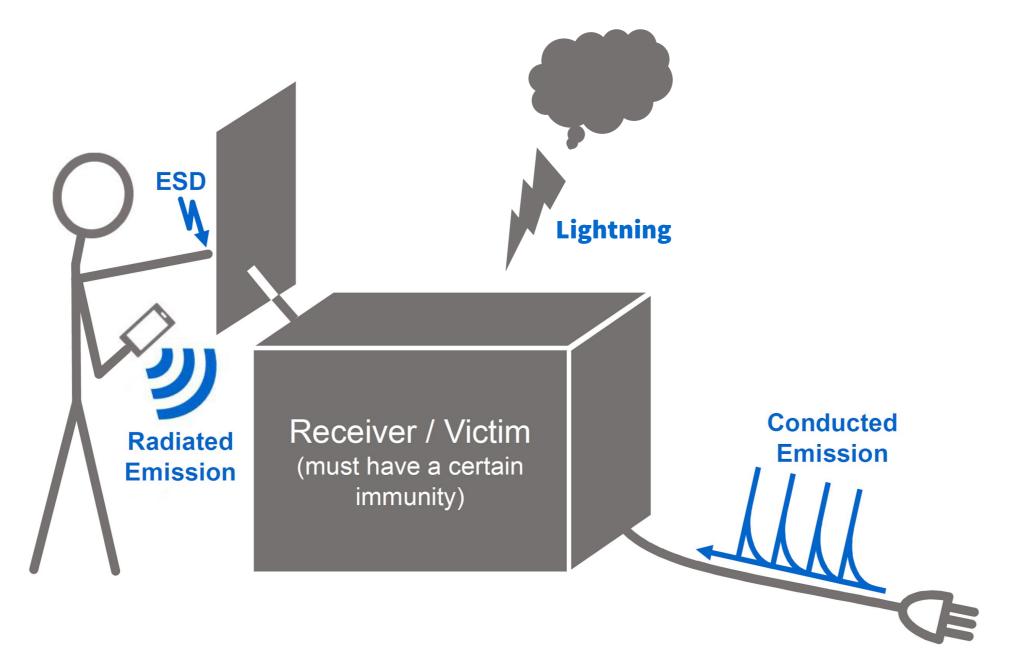
Major EM emission

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New Battery Pack



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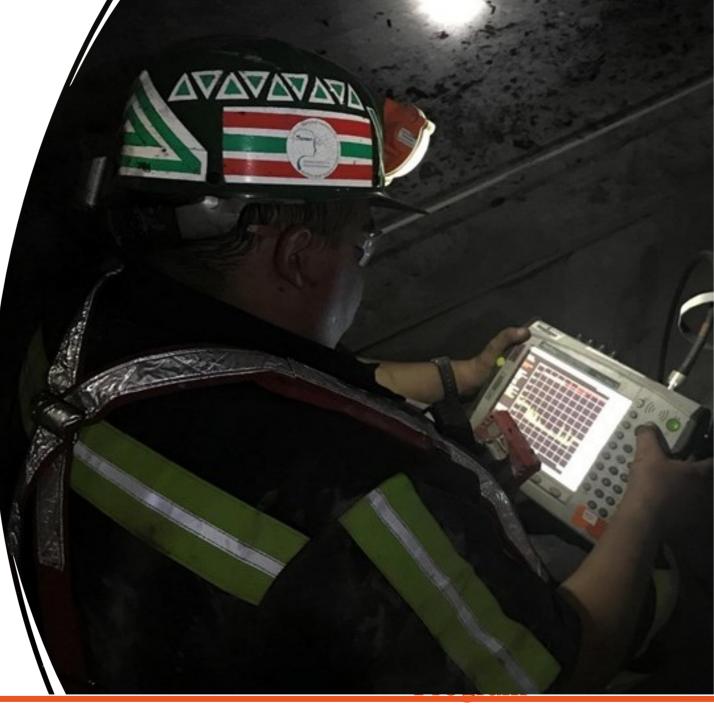


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